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## **Piloted Drill**

Date:	PO #:
	Location:
Contact:	Phone:
	Fax:
# of Pieces:	Hardness:
Material:	<u> </u>
<b>←</b>	OAL
	$D_2$ $D_3$ $L_2$
** CHECK HERE TO SELECT SPECIAL SHANK, THEN SELECT SHANK DESIGNATION BELOW **	
Threaded UNF-2A Zephyr Qur  1/4-28	ick Change Tri - Flat Reduced Shank
Tool Specifications: Modify Standard Tool	
Point Angle:   118°   135° Special Angle  Coating:   L1:   D1:   D2:   Special Instructions:	Standard tolerances used unless otherwise specified .x = ± .1 .xx = ± .01 .xxx = ± .005